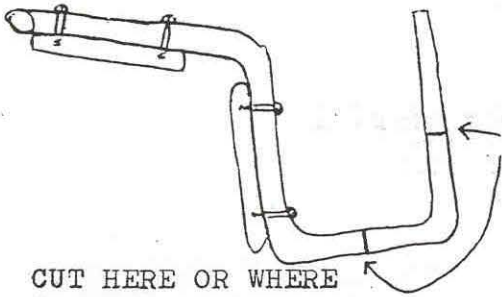
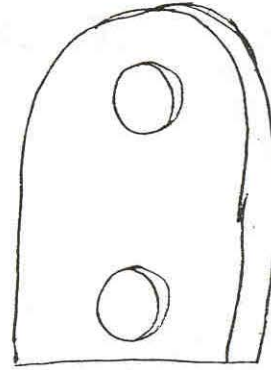


CHROME STEEL TUBING
KITCHEN CHAIR
1" DIA. OR APPROX. 1"



CUT HERE OR WHERE
THERE ARE NO SCREW
HOLES. THE ELBOW SHOULD
BE 90 DEGREE ANGLE.

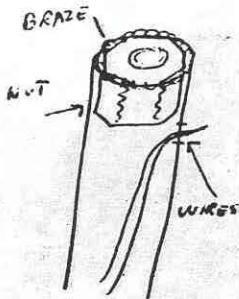
2



STEEL PLATES 1/2" THICK
2 REQUIRED
MAKES THESE THE SAME SHAPE
AS SHOWN AND DRILL THE
HOLES USING OLD BRACKETS
AS TEMPLATES. THESE PLATES
CAN BE MADE OF BRASS ALSO

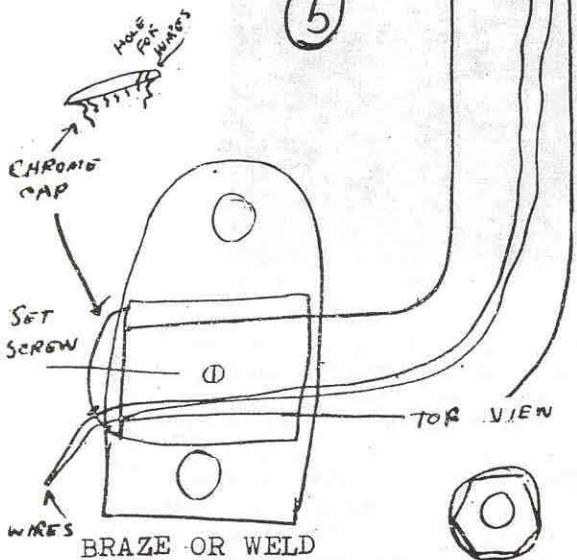
CUT CORNERS OFF FIRST
THEN GRIND CORNERS TO SHAPE.

DO NOT WELD TUBING TO
PIPE UNTIL IT IS IN A
GOOD ALIGNMENT SO
PIPE STANDS STRAIGHT
UP.



FASTEN BRACKETS TO
CAR AND LINE UP
PARTS FIRST.

5



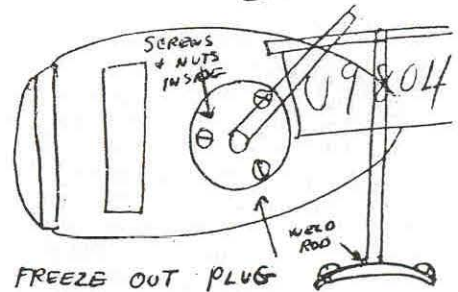
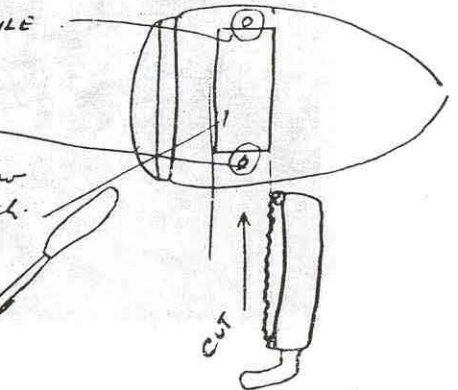
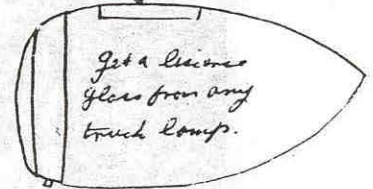
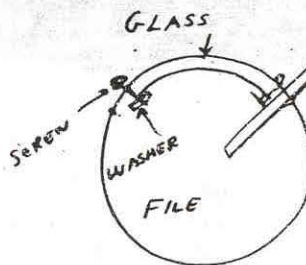
BRAZE OR WELD
1/2 SAE OR 1/16 SAE NUT OR ANY NUT THAT
FITS SNUGG OR BEND TUBING IN A LITTLE
HOLE FOR IT

TAIL LAMPS CAN BE 36 37 38 DODGE
OR PLY. 36 37 STUDE. OR ANYTHING
THAT LOOKS O.K.
LEFT LAMP MUST HAVE LICENSE LIGHT
GLASS ON TOP. CUT FOR LICENSE
LIGHT WITH HAKSAN

6

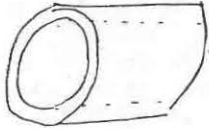
fasten it with
2 screws and
washers inside

cut with a hacksaw
and file it smooth.

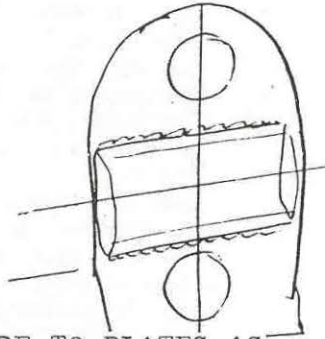


FREEZE OUT PLUG
FOR LICENSE PLATE BRACKET

NEXT FIND 2 PIECES OF GAS OR WATER PIPE THAT HAVE AN INSIDE DIA. APPROX. THE SAME AS THE OUTSIDE DIA. OF THE STEEL TUBING. REAM OR HONE TO FIT TUBING.



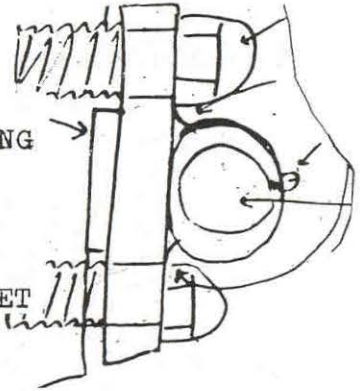
KEEP AXIS
AT 90 DEGREE.



BRAZE OR WELD PIPE TO PLATES AS SHOWN

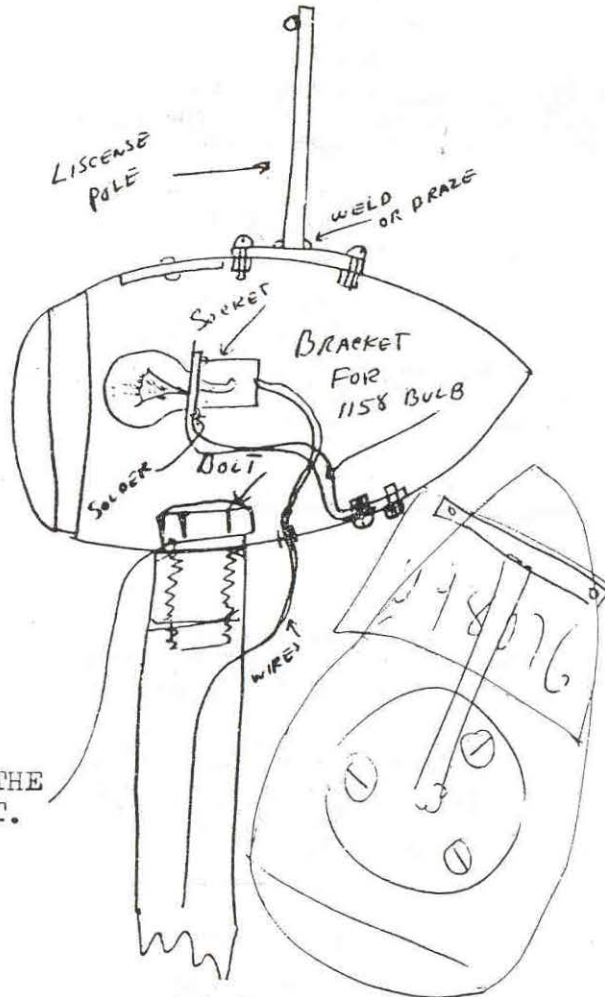
(3)

SIDE VIEW
HOLE FOR TUBING
SETScrew
WELD
BUMPER BOLT
BODY
BUMPER BRACKET



(4)

(7)



THE LAMP CAN BE SHAPED TO POINT THE CORRECT WAY BY LOOSENING THE BOLT.